

# Marin Clean Energy Technical Committee Meeting Monday, March 10, 2014 9:00 A.M.

Dawn Weisz Executive Officer

Damon Connolly Chair City of San Rafael

Kathrin Sears Vice Chair County of Marin

Bob McCaskill City of Belvedere

Sloan C. Bailey Town of Corte Madera

Larry Bragman Town of Fairfax

Kevin Haroff City of Larkspur

Garry Lion City of Mill Valley

Denise Athas City of Novato

Tom Butt City of Richmond

Carla Small Town of Ross

Ford Greene Town of San Anselmo

Ray Withy
City of Sausalito

Emmett O'Donnell Town of Tiburon

1 (888) 632-3674 mceCleanEnergy.org

781 Lincoln Ave., #320 San Rafael, CA 94901 San Rafael Corporate Center, Boro Room 750 Lindaro Street, San Rafael, CA 94901

#### Agenda

- 1. Board Announcements (Discussion)
- 2. Public Open Time (Discussion)
- 3. Report from Executive Officer (Discussion)
- 4. Approval of Minutes from 2.10.14 Meeting (Discussion/Action)
- 5. Presentation by Stion on US-Based Solar Module Manufacturing and Thin-Film Technology (Discussion)
- 6. Demand Response Update and Options (Discussion)
- 7. MCE 'Shared Solar' Program (Discussion/Action)
- 8. Members & Staff Matters (Discussion)
- 9. Adjourn











#### MARIN CLEAN ENERGY TECHNICAL COMMITTEE MEETING MONDAY, FEBRUARY 10, 2014 9:00 A.M.

# SAN RAFAEL CORPORATE CENTER, BORO ROOM 750 LINDARO STREET, SAN RAFAEL, CA 94901

Roll Call	
Present:	Kate Sears, County of Marin, Chair
	Emmett O'Donnell, Town of Tiburon

Ford Greene, Town of San Anselmo Ray Withy, City of Sausalito

**Absent:** Carla Small, Town of Ross

Staff: Dawn Weisz, Executive Officer

Jamie Tuckey, Communications Director

Jeremy Waen, Regulatory Analyst

Justin Kudo, Manager of Account Services Rafael Silberblatt, Program Specialist

Emily Goodwin, Internal Operations Coordinator

Kirby Dusel, Technical Consultant

#### Action taken:

#### Agenda Item #6 – Feed In Tariff Application Process (Discussion/Action)

Kirby Dusel introduced adjustments to the Feed In Tariff Application which had been discussed in the January Technical Committee meeting and further refined by staff. The adjustments include a reservation mechanism for interested applicants as recommended by Board members. Mr. Dusel, Dawn Weisz and Rafael Silberblatt responded to questions from the Committee members and the public.

M/s Withy/Greene (passed 4-0) recommendation to approve the proposed Feed In Tariff Application. Director O'Donnell and Small were absent.

Dawn W	leisz Fye	cutive Office	or
ATTEST:			
Kate Sea	ars, Chair		

Agenda Item #5: Stion Presentation - Att. A - Stion Demonstrates 23.2% Efficiency Thin Film





#### Stion Demonstrates 23.2% Efficiency Thin Film With "Simply Better™" Tandem Technology

February 27, 2014 02:07 PM Eastern Standard Time

SAN JOSE, Calif.--(<u>BUSINESS WIRE</u>)--Stion, a leading US-based manufacturer of high efficiency thin-film solar modules, announced that it has produced a 23.2% efficiency thin-film cell based on its proprietary tandem junction technology. Stion has already scaled this technology at or above 20.0% efficiency on a prototype module (20 cm x 20 cm) and expects to soon scale to monolithic modules (65 cm x 165 cm) in the 20-22% efficiency range.

"Achieving 23.2% cell efficiency and 20% mini-module efficiency on this state-of-the-art technology clearly demonstrates Stion's commitment to technology differentiation and its deep IP portfolio"

A pioneer in tandem module technology, Stion is the first to demonstrate fully integrated thin film devices at such high conversion efficiencies using scalable commercial processes. Stion will continue to implement the key technical innovations behind the 23.2% cell on its pilot production line in San Jose, CA in preparation for the commercialization of thin-film modules with >20% efficiency.

"Achieving 23.2% cell efficiency and 20% mini-module efficiency on this state-of-the-art technology clearly demonstrates Stion's commitment to technology differentiation and its deep IP portfolio," said Howard Lee, Stion's Chief Technology Officer, Founder and Sr. Vice President of Technology. "Showing initial results of 20%+ is a strong validation of scalability, and our ability to provide Simply Better™ solutions to our customers using this technology. We expect the technology to keep improving with production experience."

Agenda Item #5: Stion Presentation - Att. A - Stion Demonstrates 23.2% Efficiency Thin Film

Stion's unique approach to CIGS leverages proprietary materials and device expertise along with a robust, high-volume manufacturing process based on readily available, standardized equipment. Combining the simplicity of thin-film manufacturing with ultra high performance products greater than 20% efficiency is yet another example of how Stion is striving to be Simply Better<sup>TM</sup> than the competition.

#### **About Stion:**

Stion is a leading US-based manufacturer of high-efficiency thin-film solar panels based on state-of-the-art materials and device technology and proven production processes. Stion was founded in 2006 and is backed by Khosla Ventures, the largest institutional investor in clean technology ventures in the US. Stion opened its first mass production facility in Hattiesburg, MS in 2012. For more information, visit <a href="https://www.stion.com">www.stion.com</a>.

Contacts
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Agenda Item #5: Stion Presentation - Att. A - Stion Demonstrates 23.2% Efficiency Thin Film



Stion residential installations in the US and Europe. Stion's Gen 2 tandem-based product will deliver superior energy density for smaller, space constrained projects, as well as the same all-black aesthetics featured in Stion's Gen 1 module. (Photo: Business Wire)





# BETTER PERFORMANCE THROUGH DESIGN

#### **SIMPLY BETTER DESIGN ADVANTAGES**

- Unique combination of materials and superior device design
  - Temperature coefficient of -0.26%/°C
  - Exceptional kWh/kW performance in virtually any geography
- Long cell architecture creates excellent shade tolerance





# MORE POWER IN REAL WORLD APPLICATIONS

Silicon Modules STION		STION	<ul> <li>In partial shade conditions Stion's vertical</li> </ul>	
Shading	Percent Full Power		Percent Full Power	cell patterning minimizes power loss
None	100%		100%	100
Debris	33-66%		90% (loss proportionate to covered area)	80   Stion   Stion   C-Si
50% vert	1%		48%	20 0
12.5% diag	49%		63%	0 20 40 60 80 100 Shaded Area (%)

<sup>\*</sup>Stion module vs. c-Si module under STC conditions

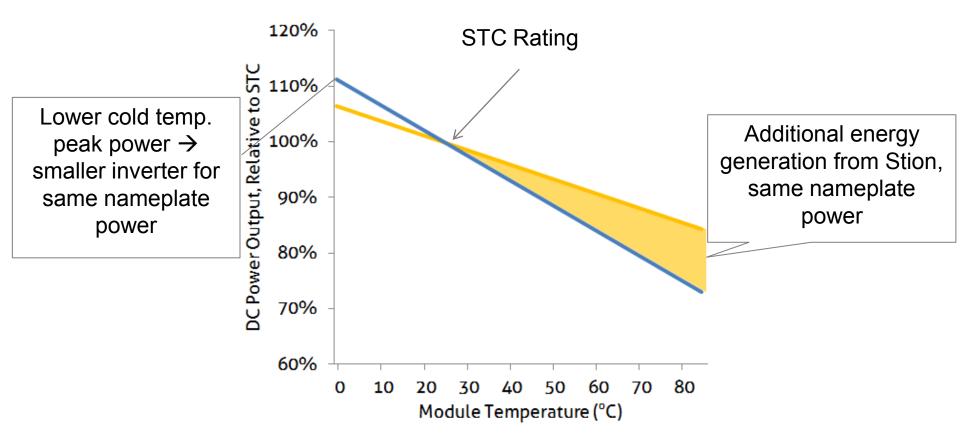
# WHEN THE HEAT IS ON, STION DELIVERS THE POWER



#### LOWER TEMPERATURE COEFFICIENT

Stion = -0.26 %/°C

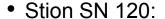
c-Si = -0.40 %/°C to -0.50 %/°C



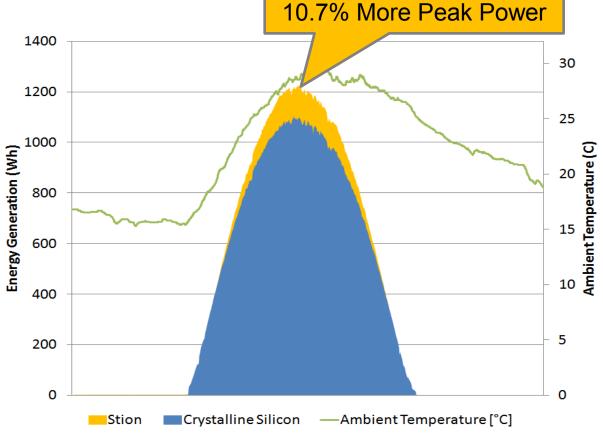
# STION

# **ENERGY YIELD ADVANTAGE**

- 1.2 kW Side-by-side:
  - Tier 1 c-Si
  - Stion SN 120
  - Identical array design
- Stion outperforms:
  - 10.7% more peak power
  - 7.9% more daily energy generation
- Middle East Desert Climate
- Typical day in March

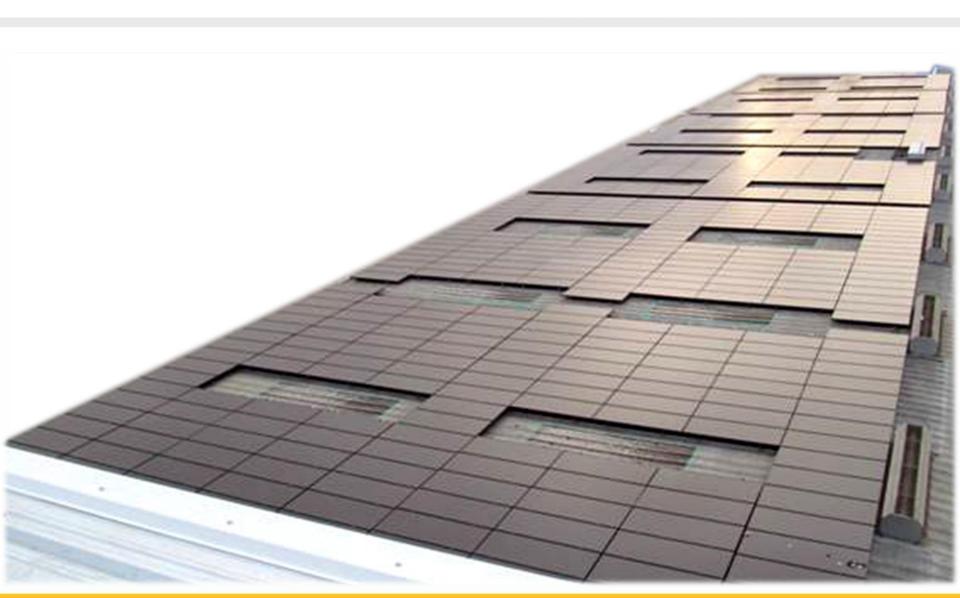


- Temperature coefficient = -0.39%/°C
- New STO 150
  - Temperature coefficient = -0.26%/°C , will outperform c-Si by 10-15%





# PERFORMANCE DEMONSTRATION SITES



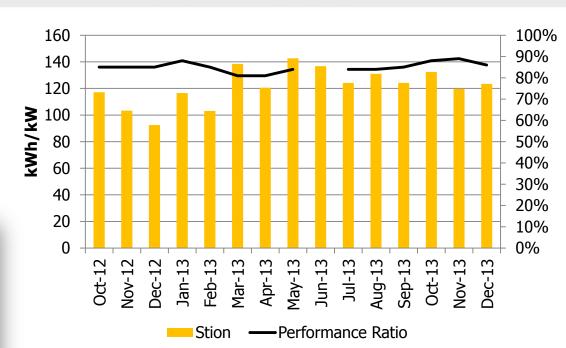


# NATIONAL RENEWABLE ENERGY LAB

### **GOLDEN, CO**

- System size = 1.82 KW
- Module Type: STN 130
- Commission date = Sept 2012
- Performance Ratio > 85%







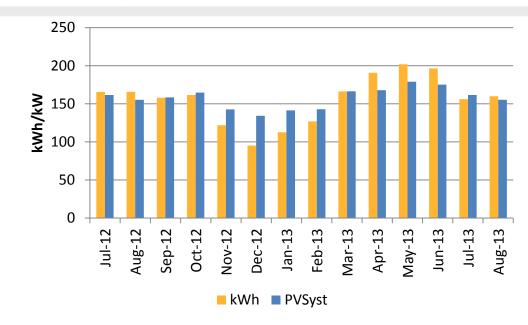




# **EXCELLENT WARM CLIMATE PERFORMANCE**

#### SANDERS, AZ

- System size = 59.6 KW
- Module Type: SN 120
- Commission date = June 2012
- 1863 kWh/kWp/yr
  - 1st year performance within 2% of PVSyst estimate



Stion Model	Temperature Coefficient (%/°C)	Predicted performance increase above Stion SN at this location
SN	-0.39	
STN	-0.34	4%
STO/L	-0.26	10%

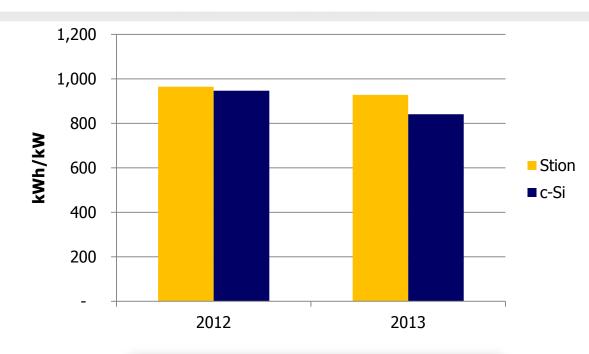




# **OUTPERFORMING c-Si in Cold Climates**

#### **BELGIUM**

- System size = 5.4 KW
- Commission date = Dec 2011
- Customer demonstration site
- Module Type: SN 120
- Outperforming Tier-1 c-Si by 5.7%
  - 24 month totals
    - Stion = 1887 kWh/kW
    - c-Si = 1776 kWh/kW
  - Cold climate relative to most of US





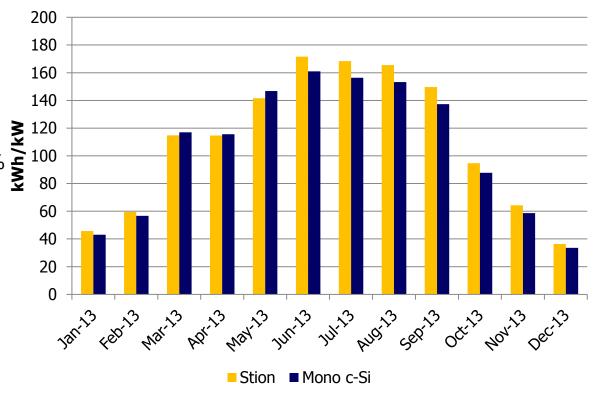


# **OUTPERFORMING c-Si in Cold Climates**

#### HOLLAND, MI

- System size = 10.5 KW
- Commission date = Jan 2013
- Customer demonstration site
- Module Type: STN 130

  Outperforming Tier-1 c-Si by 7-10% 100
  per month 80 per month

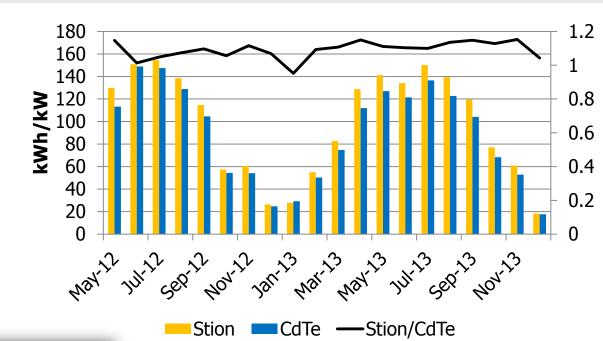




# **OUTPERFORMING CdTe**

### **ALBANY, NY**

- System size = 23.8 KW
- Commission date = January 2012
- Application = Commercial Roof
- Module Type: SN 110
- Outperforming CdTe by 9.5%





# MISSISSIPPI POWER 5 KW DEMONSTRATION PROJECT

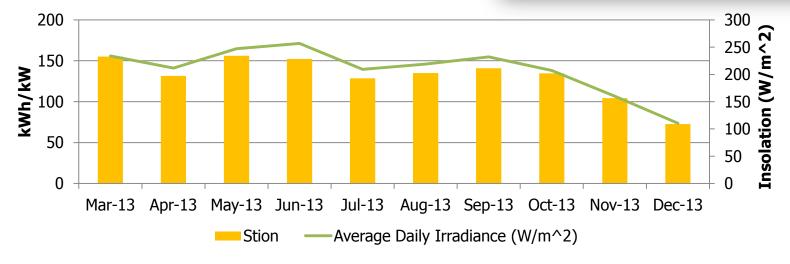


#### **GULFPORT, MS**



- System size = 4.8 KW
- Commission date = February 2013
- Module Type: STN 135
- Stion executed the entire project from permitting to interconnection to system installation.









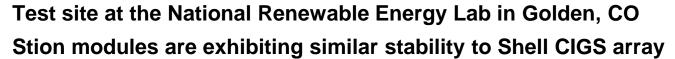


## STABILITY SUMMARY

	Pmax Yearly Change
Shell CIGS @ NREL	0.07% +/- 0.04%
Stion CIGS @ NREL	1.06% +/- 0.62%.
Stion CIGS @ Stion Mississippi	1.7% +/- 2.2%

- Stion and CIGS modules with related construction show Pmax stability overtime.
- •Excerpt from Photovoltaic Degradation Rates An Analytical Review, Jordan & Kurtz, NREL/JA-5200-51664, June 2012
- "It was shown that degradation rates can vary significantly depending on module type. Musikowski and Styczynski demonstrated **virtual stability of a CIGS array in Germany**. The performance was evaluated for different temperature and irradiance windows and showed **no measureable degradation after 6 years of operation**. A comparable observation was made by Jordan et al. at NREL in Colorado, USA. Outdoor observation **showed no significant decline after 5 years of operation**. This was confirmed by indoor measurements. Only one out of 14 modules showed appreciable degradation owing to an initial manufacturing defect."
- •The modules described above (Shell and Manz) share a similar dual glass, EVA, butyl rubber edge seal construction with Stion. In fact, the Stion design is from the same lineage as the Shell design.

# STABILITY MONITORING (NREL)

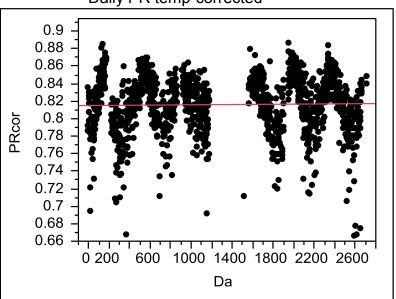




**Shell CIGS 1.12 kW Array** 

Installed 01/09/2006 Zero degradation after 8 years

Daily PR temp-corrected

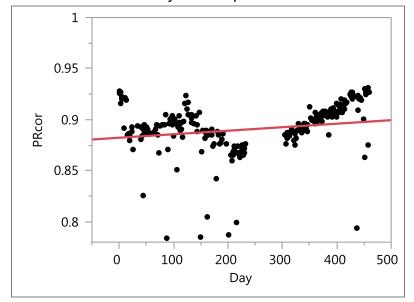


Shell modules are CIGS on glass with near identical packaging (EVA, butyl rubber edge seal) and circuit creation process to Stion

#### Stion 1.82 kW Array

Installed 9/26/2012 Zero degradation after 1.5 years

Daily PR temp-corrected



	Method	Rd (%/year)	Uncertainty (%/year)
Stion	DailyPRcorr Tmod	1.42	0.53
Shell	DailyPRcorr Tmod	0.07	0.04

Data analysis shows that the energy production improved 1.42% +/- 0.53%.

No degradation, just measurable improvement.



### STABILITY MONITORING

#### Hattiesburg, MS

System size = 58.3 KW

Module Type: SN 120

Commission date = April 2012

April 2013 – Stion randomly selected 8 modules for surveillance after 1 year in the field.

- No visible sign of damage

- All 8 were flash tested and compared to the flash test results at time of manufacture.

	<u> </u>		
	Apr -2012	Apr-2013	
Serial #	Pmax	Pmax	1 Year Change
12725	113.63	113.6	1.000
13883	113.25	115.1	1.017
13511	114.98	119.8	1.042
13979	108.73	108.1	0.994
12515	113.77	117.5	1.033
13980	107.75	107.5	0.998
13981	108.45	108.5	1.001
12621	113.19	119.0	1.051
		Average	1.017
		StDev	0.022

Flash test results indicate the modules have <u>increased</u> power output by 1.7% +/- 2.2%

# LONG-TERM RELIABILITY OF CIGS ON GLASS



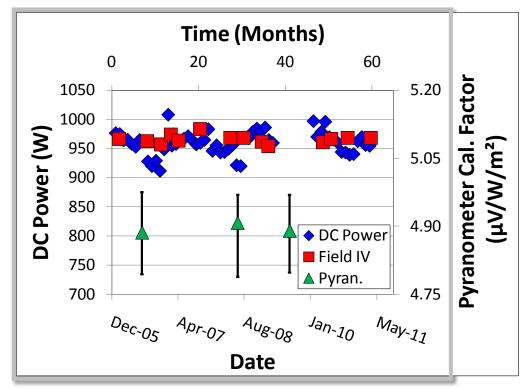
#### **NREL TEST ARRAY**

- >7yr stability
- CIGS on glass with near identical packaging and process to Stion
- Zero degradation from PVUSA baseline

1.12 kW CIGSS Array



Source: NREL, D. Jordan



Stable power output after 7 years of field exposure

"The system continues to show no degradation within the measurement uncertainty."

- NREL, July 2013







# LESSER THIN-FILM STABILITY

#### **Amorphous Silicon**

- Non-crystalline structure formed at low temperatures
  - Weak inter-molecular bonds
  - Staebler Wronski Effect (10-30% power degradation in first few months of sun exposure)
    - "Amorphous silicon (a-Si) is one of the earliest thin film PV technologies and exhibits a well-known light-induced degradation effect, in which efficiencies degrade by ~10-30% in the first several hundred hours of light soaking [1].

#### CdTe

- Cu diffuses from the back-contact area through the CdTe absorber
  - "The magnitude of this initial efficiency loss is approximately 4–7% within the first one to three years, depending on climate and system interconnection factors, as shown in Fig. 5."
- A. Luque and S. Hegedus, Handbook of Photovoltaic Science and Engineering. John Wiley and Sons, 2003
- 2. Cahen, D., Hodes, G. & Gartsman, K. 2000 (August). "Overcoming degradation mechanisms in CdTe solar cells", Second Annual Report, Weizmann Institute of Science, Rehovol, Israel.

